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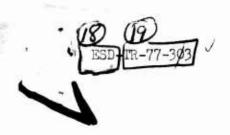
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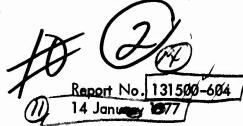
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Prepared by:

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Contract No. F19628-75-C-9/2960 CDRL Item A00Y

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18. SUPPLEMENTARY NOTES				
19. KEY WORDS (Continue on reverse aide if necessary and identify by block number)				
AN/TRN-41 TACAN Navigational Set				
This report describes the field demonstrations as defined in the Equipment Test Plan for Navigational Set, TACAN, AN/TRN-41.				

FIELD DEMONSTRATION TEST REPORT FOR THE AN/TRN-41 TACAN NAVIGATIONAL SET

This report describes the field demonstrations as defined in the Equipment Test Plan for Navigational Set, TACAN, AN/TRN-41, 131500-415.

- 1. Test Identification. The demonstrations are divided into three groups: (a) air drop configuration, transportability and manportability demonstration; (b) assembly and installation and check list demonstration; and (c) safety and human engineering demonstration. These demonstrations are performed to meet the requirements of the Prime Item Development Specification for Navigational Set, TACAN, AN/TRN-41, Specification No. 404L-701-5017A, Part I of two parts.
- 2. Functional Purpose. These demonstrations from a part of the AN/TRN-41 qualification tests.
- 3. Test Objectives. To demonstrate that the AN/TRN-41 will meet the requirements of Specification No. 404L-701-5017A, Part I of two parts, dated 26 August 1976.
- 4. Description of Test Article. The AN/TRN-41 was used during the demonstrations. Also, the manportable and airdroppable packaging was used.
- 5. Summary of Test Results. Table 1 provides a summary of test results. The requirement tested is listed with the reference paragraph from 404L-701-5017A, Part I of two parts, the specification, the test procedure from the Equipment Test Plan, and a statement of results.
- 6. Description of Test Facility and Procedure. The test facilities and test procedures are described in Appendix VI of the Equipment Test Plan.
- 7. Test Setup Diagrams. No test setup diagrams were required. Description of tests are given in Appendix VI of the Equipment Test Plan.
- 8. List of Equipment. The only equipment used during the demonstrations other than the test articles was a standard military pack board, MIL-P-10941D.
- 9. Recorded Test Data. Attachment 1 is a copy of the completed data sheets for the demonstration tests. Attachment 2 contains photographs of the system in the airdroppable and manportable configurations. Attachment 3 contains a photograph showing the use of the check list for operation. Attachment 4 contains photographs showing the system prior to set up in an open location and the system set up in an open location.

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TABLE 1. SUMMARY OF TEST RESULTS

Equipment Test Plan Appendix Results VI Test	Appendix VI-A Fastened to packboard (see attachment 2)	Appendix VI-B 15 minutes	Appendix VI-B No adjustments	Appendix VI-A 64" x 27" x 48"	Appendix VI-A 3 min, max.	Appendix VI-C All requirements met (see paragraph 11),	Appendix VI-C All requirements met except for the following (see paragraph 11): a. RT ground lug difficult to tighten, b. All equipment difficult to carry in manportable configuration. c. Antenna and ancillary packages exceed specified weight.	Appendix VI-A and Set up by 3 men and operation VI-B by 1 man,	Appendix VI-B Demonstrated adequately.
Specification	Each package in manportable configuration can be fastened to packboard.	No more than 30 minutes set up by three men.	No adjustments after placing in operation,	All air drop packages can be placed in 66" \times 29" \times 48" space	Convert from airdrop to manportable in 15 minutes by 3 men.	Meet requirements of MIL-STD-454, Requirement 1.	Meet requirements of MIL-STD-1472	Operation within capability of one skill level	Checklist procedure shalf contain instructions for setup, siting, alignment, operation and teardown,
404L-701-5017A Paragraph No.	31.25	321.12	3.2.1.13	32.26	3.2.6	33.6	3.3.7	36.1	3,7,4,1,3
Requirement	Manportability	Assembly and Installation	Adjustments	Air Drop Configuration	Transportability	Safety	Human Engineering	Personnel Requirements	Checklist Procedures

- 10. Ambient Conditions. The demonstrations were performed in the E-Systems' plant at room temperature.
- 11. Test Results Analyses. Demonstrations in Appendix VI-A and -C of the Equipment Test Plan met the requirements tested. The following items in Appendix VI-C, safety and human engineering, were noted.
- a. Screws on the connector adapter were written up as being too long and creating a safety hazard. This write up resulted from a small cut a technician received in assembling the equipment. Investigation has shown that the cut was not received from a screw on an interface cable connector adapter but from removing a connector cover from a connector. The technician did not grip the cover tightly and allowed his hand to slip on the cover and received the cut. The connector covers are MS27293 type or have been modified with longer steel cables. The possibility of receiving cuts of this kind is very small. Any change to the connector covers to completely remove the possibility of getting cut would require removing the knurled surface and the cover then would be extremely difficult to install and remove.

The length of the screws on the connector adapter were investigated to see if they could be shortened. It was determined that the screw length was as short as possible for proper operation of the clamp on the connector adapter. The length of the screw does not seem to be a significant safety hazard.

- b. The ground lug is difficult to tighten by hand and no special tools are available to use. The ground lug on the RT will be changed to a lug that can be tightened by hand.
- c. All equipment is awkward to carry in the manportable configuration because the bulk creates an off-balance situation that tends to pull the man backwards. Also, the antenna and ancillary group manportable packages exceed the specified weight.

The RT is packaged in as small a package as possible and is within weight limits and therefore will not be changed. The antenna and ancillary group packages are being redesigned due to problems encountered in the drop tests and effort will be made to get the center of gravity of the packages closer to the packboard to reduce the difficulty in carrying these packages. The weight problems are also being worked on in the redesign of the antenna and ancillary group packages.

12. Certification. Each data sheet shown in Attachment 1 has been signed by Montek engineering and quality assurance representatives and by a DCAS representative certifying that results are authentic, accurate, current and in accordance with related test plans.

ATTACHMENT 1
DATA SHEETS

DATA SHEET

AIR DROP CONFIGURATION AND CONVERSION TO MANPORTABILITY

AIR DROP CONFIGURATION

RECTANGULAR SHAPE

RECEIVER TRANSMITTER	<u> </u>
ANTENNA	
ANTENNA SUPPORT ASSEMBLY	. *
66 x 29 x 48 INCH ENVELOPE	16 2 7 4F

CONVERSION TO MANPORTABLE CONFIGURATION

ITEM	TIME	PACK CARRIED	
RECEIVER TRANSMITTER	lmin 36 Sec.	sk.	
ANTENNA	Imm. 54 sec	sh?	
ANTENNA SUPPORT ASSEMBLY	2 min 46 Sec	ote	

TECHNICIAN Daulel Daulel	DATE 12/14/7C
ENGINEER Blaked Daugh	DATE 12/11/11
OA REPRESENTATIVE MA 7966	DATE 12-14-76
DCASD CIAL COLL	DATE 12 14-76

AN/TRN-41 DEMONSTRATION DATA SHEET ASSEMBLY AND INSTALLATION AND CHECK LIST

System	Date 12:14:76
Assembly and Installation Time S.D. Win.	
Assembly Check List 30	-
Operation <u>C</u>	
Checklist	
Remove and Replace Receiver-Transmitter	
Checklist	-
Remove and Replace Antenna	
Checklist	17
Technician Daule	Date 12/14/76
Engineer Blak Dad	Date 12/14/76
QA Representative M 7966	Date 12.14,76
DCASD / Ha	Date /1-14-74

AN/TRN-41 DEMONSTRATION DATA SHEET FOR SAFETY AND HUMAN ENGINEERING

SA	F	F٦	TV
JA		_	

- Carrying Safety Α. Check *
- Stability В. Check
- Electrical Screty C. Check

HUMAN ENGINEERING

- Carrying Case Check
- Visibility В. Check
- Switch Operation Check
- D. Set Up Check

TECHNICIAN

Danc Davido Date 12/15/25

ENGINEER

BODoylin Date 12/15/76

Q.A. REPRESENTATIVE

Date 12-15-76

DCASD

Date 12-15: 76

SCREUS ON CONNECTOR ADAPTEON ARE TOO LOWE SHETY HARARD -These must be supereveu

the equipment is survey to carry in the manpourage coppagnishin beause the excessive BULK CREATES AN off prince situation that tenos to pull the mm Brexumo. ALSO, two of the prekinger excess the specified weight.

THE GROUND LUG IS DIFFICHET TO THURTER BY HAND AND NO SPECIAL TOOLS ARE AUDICARING TO USE THE GOVERNMENT PORTURE STORMENT TO A DEFERRAT VI-C-3

ATTACHMENT 2
PHOTOGRAPHS OF AIRDROPPABLE AND MANPORTABLE CONFIGURATION



AN/TRN-41 IN AIRDROP CONFIGURATION



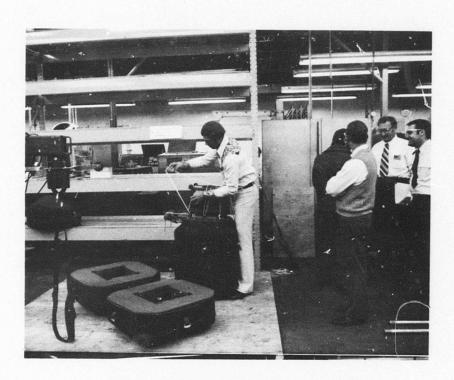
RECEIVER-TRANSMITTER IN MANPORTABLE CONFIGURATION



ANTENNA IN MANPORTABLE CONFIGURATION



ANCILLARY GROUP IN MANPORTABLE CONFIGURATION



RT-1202/T BEING STRAPPED TO PACKBOARD



ANCILLARY MANPORTABLE PACKAGE BEING STRAPPED TO PACKBOARD

ATTACHMENT 3 PHOTOGRAPH OF CHECK LIST OPERATION



AN/TRN-41 CHECKLIST PROCEDURE

ATTACHMENT 4
PHOTOGRAPH OF AN/TRN-41 IN OPEN LOCATION



AN/TRN-41 READY FOR FIELD SETUP



AN/TRN-41 FIELD OPERATIONAL



Supplement 1 for: Report No. 131500-604: 12 August 1977

SUPPLEMENT TO FIELD DEMONSTRATION TEST REPORT FOR THE AN/TRN-41 TACAN NAVIGATIONAL SET

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Massachusetts 01731

Prepared by: E-Systems, Inc., Montek Division 2268 South 3270 West Salt Lake City, Utah 84119

Contract No. F19628-75-C-0200 CDRL Item A00Y

SUPPLEMENT TO FIELD DEMONSTRATION TEST REPORT for the AN/TRN-41 TACAN NAVIGATIONAL SET

This supplement to the field demonstration test report is to describe changes made to the AN/TRN-41 system that affect the field handling of the equipment. The following changes were made.

The backpack was deleted from the antenna and ancillary groups to reduce the weight of these packs. These two groups are in padded containers and carrying straps have been added to the bags making these packs easier to carry and lighter than reported in the initial test report. (See E-Systems' letter 803/7L-2(054), Subject: Weight Reduction Program, dated 26 April 1977, for an analysis of the weight reduction program.) To further reduce weight, the material in the bags was changed from canvas to 2.2 oz. nylon.

Attached are pictures of the antenna and ancillary manportable packs using the nylon bags.

No change in the conversion times from airdroppable to manportable configuration and from manportable configuration to operation was caused by the changes described.



ANTENNA MANPORTABLE PACK

ANCILLARY
MANPORTABLE PACK



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